

LIUGONG & DEALERS GLOBAL>>>

STRONG PRESENCE, SUBLIME SUPPORT

LiuGong has established a solid infrastructure with over 12,000 employees worldwide, 320 dealers, 7 regional parts depots and 9 strategically placed global offices to support its dealer and serve customers properly result in less damage and machine downtime.



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Always a LiuGong dealer near you.



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Version 1.0

06/2015 Designed by LiuGong

Engine	Cummins B5.9
Gross Power	112 kW (150.2 hp)
Net Power	102 kW (136.8 hp)
Maximum Digging Depth	6,615 mm
Bucket Capacity	0.9 m ³
Operating Weight	21,500 kg

920D

EXCAVATOR



TOUGH WORLD. TOUGH EQUIPMENT.





**BUILT TO
OUTLAST**

SUMMARIZED BENEFITS

ALWAYS RELIABLE

Major parts are all from world class suppliers.
The improved boom and arm, reinforced undercarriage are designed to withstand some of the toughest working environments.

EFFICIENT AND ENVIRONMENTAL FRIENDLY

Equipped with a fuel efficient world-class Cummins B5.9 engine, and the advanced CAPC(Computer Aided Power Contro) system balances the engine and hydraulic pump to achieve high efficiency and low fuel consumption.

OPERATOR COMFORT

Ergonomically designed cab for Liugong D series excavator, with great visibility, expansive leg room, new multi-function LCD monitor, automatic air conditioner, large storage space, provide most comfortable working environment.

ENHANCED VERSATILITY

Additional lines for the easy installation of attachments.

HIGHEST SAFETY STANDARDS

The cab of machine meets EU standard.

Rearview camera

Rearview mirrors

Escape hammer

Locking lever

COMPLETE CUSTOMER CARE

Inspection parts, filters and water separator are conveniently located.





ALWAYS RELIABLE

WORLD CLASS COMPONENTS

The 920D uses major components and systems from advanced suppliers like Cummins, in addition to advanced in-house technology from LiuGong.

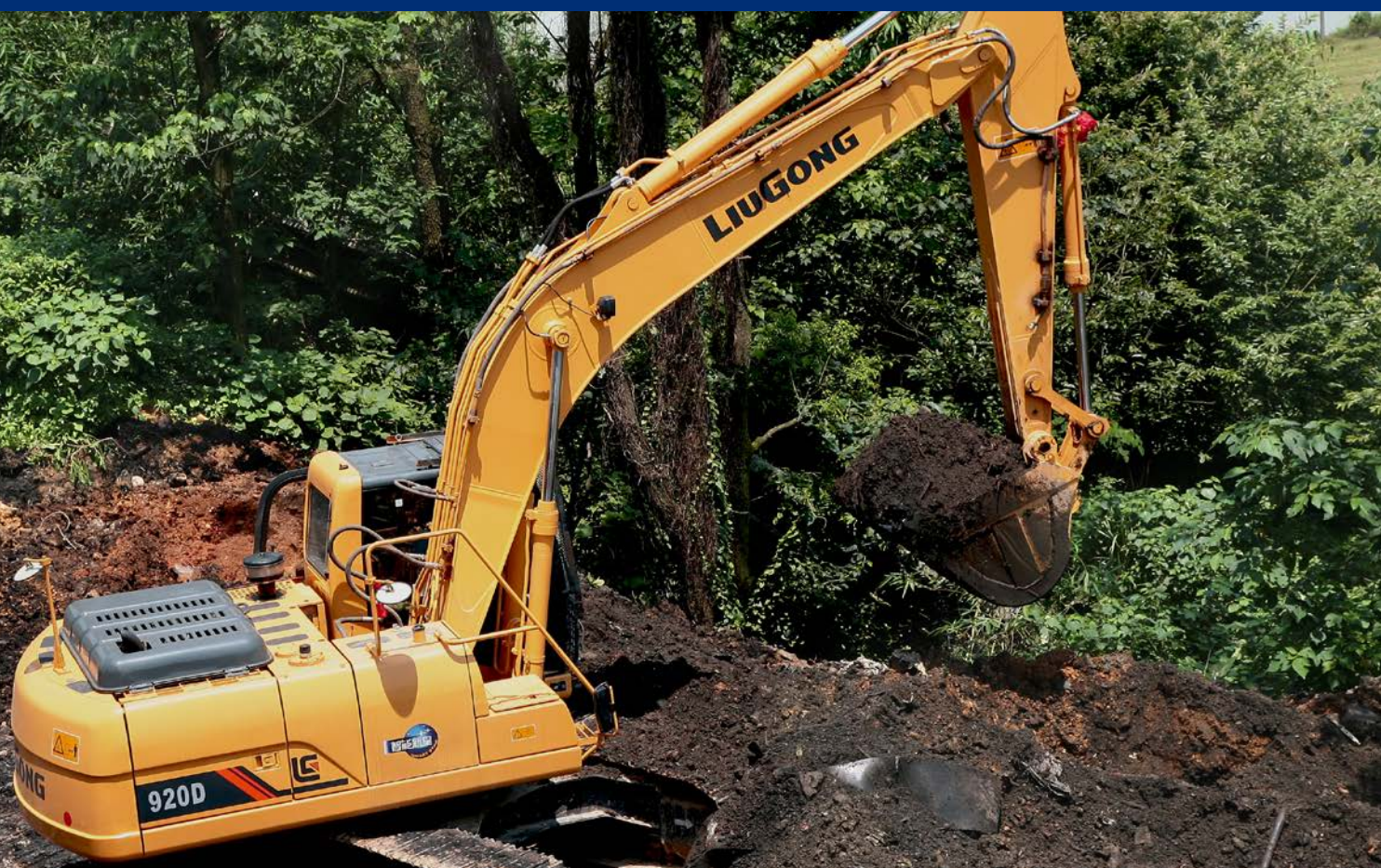
PARTS, SERVICE AND ATTACHMENTS TO COUNT ON

Part of a reliable excavators is having parts, service and attachments so reliable you can count on them whenever, wherever. Genuine LiuGong parts are the perfect match to keep your investment working over the years and can be counted on when you need. Service is reliable and can be counted on to keep your excavators up and running. Attachments for the machine have been made in-house and are part of a complete LiuGong system.

RUGGED DESIGN

Single piece plates and castings are used in key areas of the machine's structure for good load distribution. Highly durable rubbing strips on the underside of the arm protect the structure against material falling from the bucket.

Grease lubrication sealed track links are assembled and sealed with grease to decrease internal bushing wear, this reduces noise, and lowers operating costs by extending the track service life.



CONSTRUCTION EQUIPMENT AHEAD



EFFICIENT AND ENVIRONMENTAL FRIENDLY

CAPC SYSTEM

Advanced CAPC (Computer Aided Power Control) system, make full use of engine oil consumption characteristics, make the engine-hydraulic pump to the best matching, achieve high efficiency, low and economical fuel consumption homework.

FUEL EFFICIENT CUMMINS B5.9 ENGINE

Equipped with a fuel efficient world- class Cummins B5.9 engine , the 920D provides power 112 kW (150.2 hp) @1,950 rpm while saving money on fuel costs.

The B5.9 series come with a combination of a proven cooled-EGR system, High Pressure Common Rail (HPCR) fuel system. It is also complemented by Cummins patented VGTTM Turbocharger, which continuously varies the airflow boost to precisely match engine rpm and load demand for optimal performance.

ADVANCED HYDRAULIC SYSTEM

Proven negative flow hydraulics, optimizing the main control valve and cylinders improves the speed of front end working equipment, while cutting down on the hydraulic system's damper loss, leading to much better working efficiency. The pilot valves matching with the main control valve offer precise control.

AUTO-IDLE SPEED FUNCTION

Automatic speed reduction in lever neutral gear can reduce fuel consumption and noise.

When the pilot valves are in neutral for more than 7 seconds, the engine speed is reduced to 1000 rpm. This decreases fuel consumption and lowers cabin noise levels.

ANTI-REVERSAL VALVE IN SWING MOTOR

Makes swinging smoother, especially when starting and stopping.





OPERATOR COMFORT

ERGONOMICALLY DESIGNED CAB WITH GREAT VISIBILITY

Specifically designed for LiuGong D series excavator, this spacious cab is ergonomically designed for safer and more efficient operating. The glass windows are widened for excellent visibility, especially the right side downward view during travel and excavation. An enlarged skylight with rolling sunshade provides excellent visibility and good ventilation.

NEW MULTI-FUNCTIONAL COLOR LCD MONITOR

New monitor bracket is designed for greater stability and is positioned to easy to check. Machine operational states, warnings, audible alarms and maintenance information are clearly displayed to help the operator. The LCD monitor also serves as the crystal clear display for the optional rearview camera to improve safety for all people and machines on the worksite. It is programmable to provide information in a choice of more than 10 languages.

COMFORTABLE AND SAFETY OPERATOR ENVIRONMENT

High-power air conditioning and specialized arrangement of air outlets for maximum cooling. Through advanced control valve to control the flow of air, to maintain indoor comfort all year round. In order to prevent the dust into the bad environment, adopted high sealing pressure cabin.

The pilot lock handle installed on the handrail box prevents unexpected movement as it interlocks the machine ignition system. Soft and flexible pilot control operating handles are convenient and comfortable for long operating hours.

Large swing design foot pedals are more comfortable and allow the operator to keep their feet on the foot rest and still operate the machine.

Easy to clean and form fitted floor mat is more practical and durable.

High-back suspension seat with heater is adjustable for all operator weights and heights and dampens vibrations felt.

Storage space is located in the front, rear, and side consoles.



**DELIVERING
ALL-ROUND
PERFORMANCE
WITH LOW
RUNNING COSTS**

TOUGH WORLD. TOUGH EQUIPMENT.>>>

ENHANCED VERSATILITY

PTO PUMP

Additional lines for the easy installation of attachments.

REFILLING PUMP

Electrical fuel refilling pump makes it easy to fill fuel oil tank.

SECURITY VALVE

When the hose which joints to cylinder cracks, the anti-explosion could prevent the work equipment down

HIGHEST SAFETY STANDARDS

CAB

The cab of machine meets EU standard. Falling Object Protection System (FOPS) is optional. An optional rearview camera gives an exceptionally clear view of the rear work zone on the wide-screen monitor.

REARVIEW CAMERA

An optional rearview camera gives an exceptionally clear view of the rear work zone on the wide-screen monitor.

REARVIEW MIRRORS

4 mirrors make the operator to watch surrounding area easily.

ESCAPE HAMMER

Escape hammer in cab helps the operator to escape from cab in emergency.

LOCKING LEVER

Locking lever prevent wrong operation.



COMPLETE CUSTOMER CARE

CONVENIENT MAINTENANCE PORTS

The 920D is designed for convenient maintenance. The engine is conveniently accessible when the rear hood is lifted up it provides plenty of space for maintenance, which can be done from a standing level.

A/C FRESH-AIR FILTER AND FUSE BOX

The fresh air filter and fuse box are located on the side of the cab to make it easier to reach, replace or check as needed.

COOLING COMPARTMENT

Over flow bottle, washer bottle and air-conditioner refrigerant are located on cooling compartment for easy maintenance.

LARGE TOOL BOX AREA

A large tool box keeps tools for maintenance close at hand and dry.

FAULT DIAGNOSTIC SYSTEM

The on board fault diagnostic system monitors machine functions and performance in real time and will inform the operator of small issues before they grow via the LCD monitor. The error codes can also be used by your LiuGong certified service technician to simplify and quicken repairs.

EASY ENGINE ACCESS

The 920D is designed for convenient maintenance. The engine is conveniently accessible when the rear hood is lifted up it provides plenty of space of maintenance.



STANDARD EQUIPMENT

ENGINE SYSTEM

- Cummins B5.9, turbocharged, 6 Cylinder 4 stroke water cooled, Diesel Engine
- Auto-idle speed control
- Air filter with pre-cleaner
- Engine oil filter
- Pre-filter with water separator
- Radiator, oil cooler and intercooler
- CAPC (Computer Full Power Control System) System
- Automatic engine warm-up system
- Engine overheat prevention system

HYDRAULIC SYSTEM

- Power boost
- Boom and arm holding system
- Boom and arm regeneration circuits
- Pilot oil filter

OPERATOR STATION

- Highly pressurized and tightly sealed

cab with all-around visibility, large roof window with slide sun shade, front window wiper, removable lower window

- Air conditioner, heater, defroster
- Suspension seat with height adjustable arm rests and retractable seat belt
- AM/FM Radio with MP3 audio jack
- Color LCD monitor with alarms, filter/fluid change, fuel rate, water temperature, fault code, working hour, etc
- Travel alarm
- Pilot control shut-off lever
- Glass-breaking hammer
- Ashtray, cigarette lighter
- Cup holder
- Floor mat
- Storage box
- Front glass lower guard

UPPERSTRUCTURE

- Rear view mirror (right & left side)
- 2 batteries
- One key for door locks, cap locks
- Fuel gauge
- Hydraulic oil level gauge
- Storage box
- Swing parking brake
- Boom lights
- Exterior lights integrated into storage box

UNDERCARRIAG

- 600 mm double grouser track-shoes
- 1 track frame under-guards (each-side)
- Towing eye on base frame

FRONT ATTACHMENTS

- 5.68 m boom and 2.91 m arm
- 0.9 m³ (SAE, heaped) bucket

OPTIONAL EQUIPMENT

0.73 m³ general bucket
0.87 m³ rock bucket
0.9 m³ wide bucket
0.95 m³ general bucket
1.1 m³ general bucket
Arm: 2,400 mm
700 mm, 800 mm wide tracks
OPG (operation protection guard)

Structure
2 outside rearview mirrors
Heavy lift and power boost
Boom/arm holding Valves (2 on Boom
1 on arm)
Control pattern change valve
Travel alarm
Power outlet 24 V to 12 V converter

In cab rearview mirror
Rotating beacon
Refuel pump
Hammer piping
2 way aux. piping
Hydraulic jackhammer
Hydraulic quick coupler
Ripper Shank

SPECIFICATIONS

ENGINE	
Emission Regulation	Tier 2/Stage II
Model	Cummins B5.9
Type	6-cylinder, 4-stroke, in line, water-cooled, turbocharged, diesel engine.
Gross Power	112 kW (150.2 hp) @ 1,950 rpm
Net Power	102 kW (136.8 hp) @ 1,950 rpm
Maximum Torque	614 N·m @ 1,500 rpm
Bore x Stroke	102 x 120 mm
Displacement	5.9 L

DRIVE AND BRAKES	
Driven by a one-piece two-gear piston hydraulic motor and reducer with small volume and strong traction; the motor and hydraulic pipelines are hidden in the track mechanism to prevent damage from rugged road surfaces; parking brake and shock-absorbing valve are installed inside the motor, ensuring stable travelling and parking as well as reliable braking.	
Max. Travel Speed	High: 4.9 km/h Low: 2.9 km/h
Gradeability	70 %
Drawbar Pull	195 kN

SWING SYSTEM	
The high- torque piston swing motor, with integral spring set, and automatic hydraulic release swing brake, is bolted directly to the swing reduction planetary swing gear box. The swing brake automatically resets for safer operation within five seconds of the swing function lever being brought to neutral. This insures safe travel and parking conditions.	
Swing Speed	12 rpm

HYDRAULIC SYSTEM	
Main Pump	Two variable displacement piston pumps
Main Pumps Total Flow	2×210 L/min
Relief Pressure, main	33.3 MPa

UNDERCARRIAGE	
Center Frame	X-Frame
Track Adjustment	Hydraulic
Number of Carrier Rollers	2 each side
Number of Track Rollers	7 each side
Number of Idler Rollers	2 each side
Number of Shoes	46 each side
Width of Track Shoes	600 mm

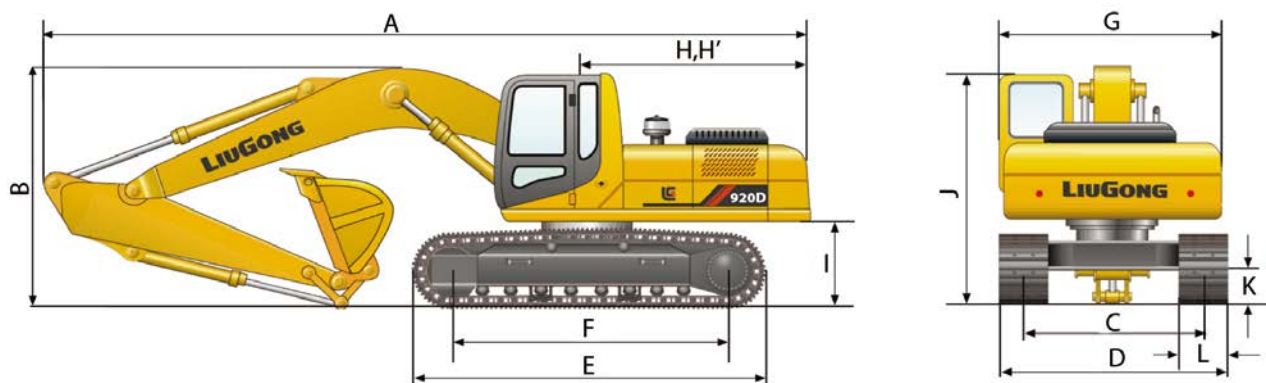
ELECTRIC SYSTEM	
System Voltage	24 V
Batteries	2 x 12 V

SERVICE CAPACITIES	
Fuel Tank	412 L
Engine Oil	25 L
Final Drive (each)	5.5 L
Swing Drive	3.4 L
Cooling System	30 L
Hydraulic Reservoir	230 L
Hydraulic System Total	330 L

OPERATING WEIGHT (APPROXIMATION)	
The operating weight includes 5,680 mm boom, 2910 mm arm, SAE heaped 0.9 m³ bucket, 600 mm shoes, operator, lubricating oil, cooling liquid, full fuel tank, and standard configuration.	
Shoe Ground Pressure	45.8 kPa
Operating Weight	21,500 kg

920D SPECIFICATIONS >>>

DIMENSIONS



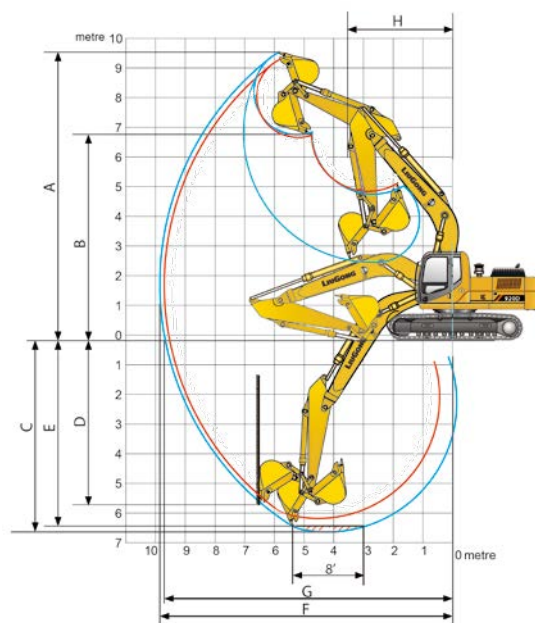
Unit: mm







Boom length	Boom length	5,680	
Arm length	Arm length	2,910	2,400
A	Overall length	9,690	9,256
B	Overall height of boom	3,100	3,050
C	Track gauge	2,200	
D	Overall width	2,800	
E	Overall length of crawler	4,170	
F	Track length on ground	3,370	

G	Overall width of upperstructure	2,700
H	Tail swing radius	2,860
H'	Rear-end length	2,855
I	Counterweight ground clearance	1,070
J	Overall height of cab	3,050
K	Min. ground clearance	440
L	Track shoe width	600

Unit: mm

Boom length	Boom length	5,680	
Arm length	Arm length	2,910	2,400
Bucket capacity	Bucket capacity	0.9 m³	1.1 m³
A	Dig height	9,540	9,369
B	Dump height	6,770	6,594
C	Dig depth	6,615	5,875
D	Dig depth of vertical	5,655	4,578
E	Depth of 8 bottom	6,410	5,662
F	Max reach	9,850	9,435
G	Reach at ground level	9,705	9,256
H	Min swing radius	3,510	3,652
SAE	Bucket breakout force	133 kN	
	Arm breakout force	93 kN	109 kN
ISO	Bucket breakout force	159 kN	
	Arm breakout force	103 kN	113 kN



Arm: 2,400 mm		Bucket: SAE 1.1 m³, 900 kg				Boom: 5,680 mm		Shoes: 600 mm		Counterweight: 4,300 kg						
Lift Point Height															mm	
		3 m		4 m		5 m		6 m		7 m		8 m		At Max. Reach		
6 m	kg							※3,579	※3,579	※3,654	3,176			※3,644	3,241	6,930
5 m	kg							※3,849	※3,849	※3,747	3,133			※3,745	2,768	7,455
4 m	kg			※5,629	※5,629	※4,777	※4,777	※4,282	3,990	※3,990	3,044			※3,869	2,432	7,875
3 m	kg			※7,168	7,154	※5,648	5,081	※4,815	3,802	※4,317	2,933	※4,031	2,300	3,958	2,254	8,085
2 m	kg			※8,649	6,619	※6,528	4,777	※5,372	3,618	※4,674	2,821	3,964	2,238	3,812	2,145	8,190
1 m	kg	※14,409	9,757	※9,708	6,282	※7,268	4,545	※5,875	3,466	4,829	2,725	3,906	2,184	3,840	2,145	8,085
0	kg	※14,415	9,768	※10,261	6,134	※7,777	4,405	6,041	3,363	4,754	2,657	3,869	2,151	3,884	2,160	7,980
-1 m	kg	※14,137	9,848	※10,409	6,109	8,009	4,348	5,985	3,313	4,721	2,627			4,120	2,292	7,665
-2 m	kg	※13,584	9,988	※10,229	6,164	※8,014	4,363	5,992	3,319	4,741	2,645			4,508	2,518	7,245
-3 m	kg			※9,713	6,288	※7,695	4,442	6,067	3,385					5,241	2,946	6,615
-4 m	kg					※7,223	4,537	※5,748	3,460					※5,748	3,460	6,000